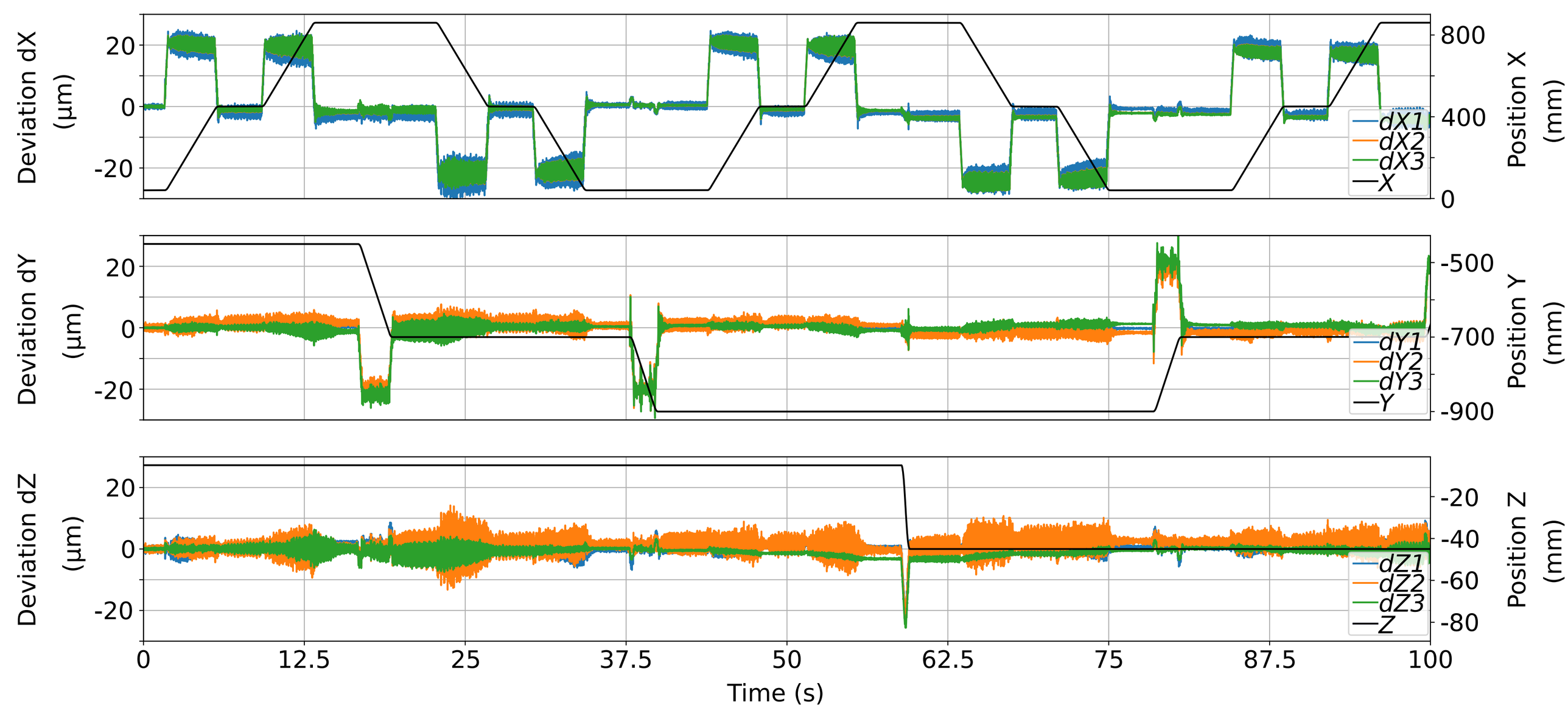
Deviation dX (μm)
20
0
-20
Position X (mm)
800
400
0
dX1
dX2
dX3
X
Deviation dY (μm)
20
0
-20
Position Y (mm)
-500
-700
-900
dY1
dY2
dY3
Y
Deviation dZ (μm)
20
0
-20
Position Z (mm)
-20
-40
-60
-80
dZ1
dZ2
dZ3
Z
0
12.5
25
37.5
50
62.5
75
87.5
100
Time (s)