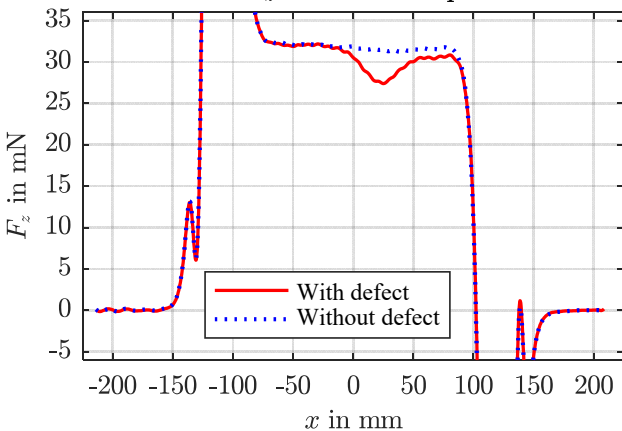
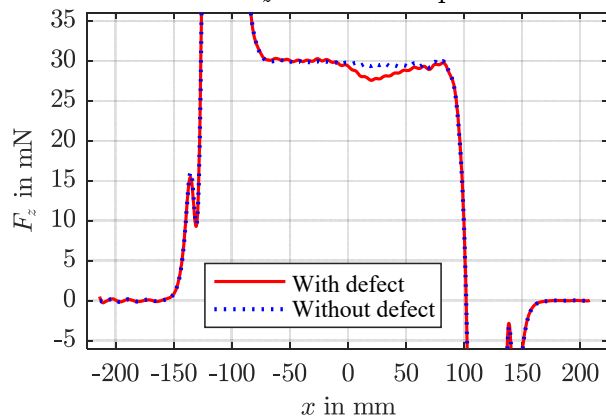
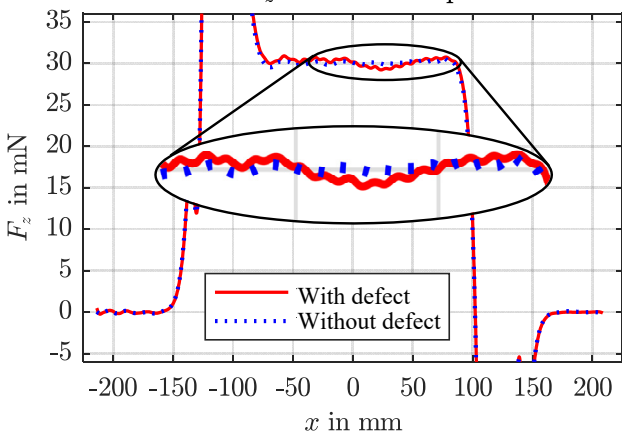


Lift force F_z for defect depth 25 mm

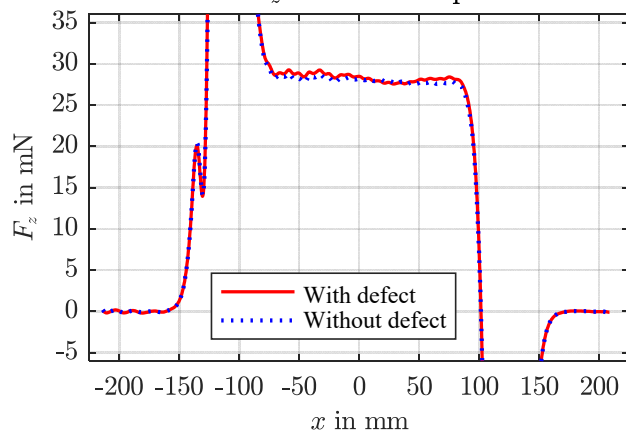
(a)

Lift force F_z for defect depth 30 mm

(b)

Lift force F_z for defect depth 35 mm

(c)

Lift force F_z for defect depth 40 mm

(d)